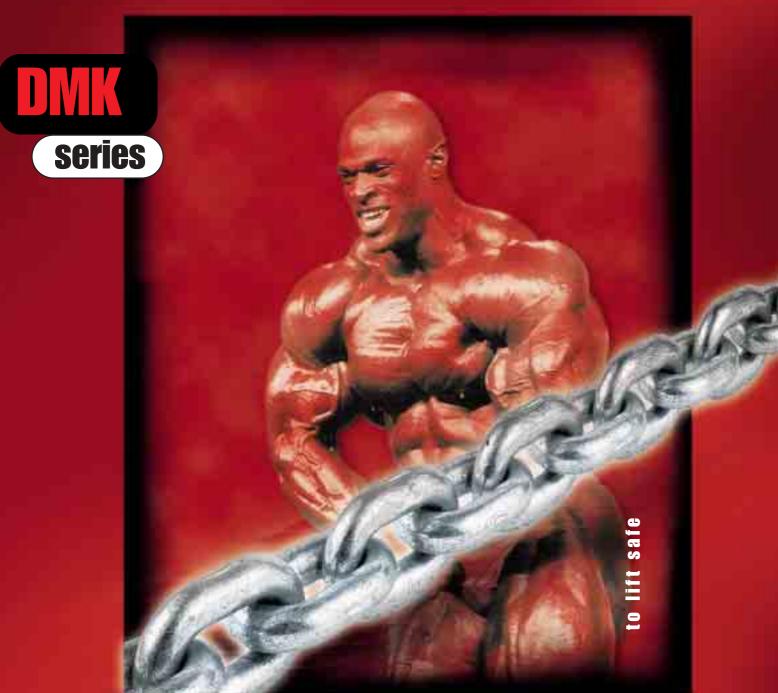
electric chain hoist





## **ELECTRIC CHAIN**



YOIST WE MOST TERIABLE WAY TO IN The DMK electric chain hoists respond to the needs of the international markets which require products of guaranteed quality with a wide range of uses, long-term reliability, safety guarantees in all phases of operation, and excellent value for money. The DMK hoists stand out for their careful and modern design putting them at the top of their category. The quality of the components, the high technology used in the production of the mechanical parts, in the finishes and in the surface treatments, the constant and checked quality system UNI EN ISO 9001 which covers the company's entire production, allow DONATI SOLLEVAMENTI to offer a product in line with the latest international standards.

The special water-repellent paintwork is applied with an electrostatic process in complete isolation which guarantees its durability and a constant high performance, also in particularly hostile environments.

The DMK electric chain hoists are part of the lifting products range

manufactured by DONATI SOLLEVAMENTI, a leading company in its

field in Italy, and one of the leading

companies in the world in the lifting equipment sector. The warranty lasts 3 years from the delivery date.



**DONATI SOLLEVAMENTI S.r.I** presents its advanced and innovative electric chain hoists. The DMK hoists are safe. reliable, compact and economical, and represent a modern solution perfectly suited to the needs of the worldwide market for lifting loads up to 4000 kg.





The electric chain hoist is a machine generally used to lift an unguided load by means of a hook or handling accessories suitable for the purpose.

The hoist combined with an electric or manual trolley, which run on beam, ensures the integrated handling of lifting and horizontal movements of the load.

The electric chain hoist and the trolleys can be fitted on a beam (monorails) or can constitute the lifting unit of other machines in which they have been incorporated, such as: jib crane, overhead travelling crane, etc.

The electric chain hoist, positioned on a beam or at ground-level, can be used in different configurations in a fixed position.

The range of DMK electric chain hoists series is produced in:

- <u>4 basic sizes</u>: DMK 1 2 3 4, to lift loads from 100 to 4.000 kg, available as standard executions, in the FEM (ISO) service units 1Bm (M3) 1Am (M4) 2m (M5).
- with one lifting speed made with a 1 polarity motor:
  - 4 or 6,3; 8; 16 m/min for 1 chain fall hoists
  - 2,5 or 3,2; 4 m/min for 2 chain fall hoists
- with two lifting speeds made with pole change motor:
  - 4/1, 2 or 8/2,5 m/min for 1 chain fall hoists
  - 2,5/0,8 or 3,2/1 m/min for 2 chain fall hoists
- standard hook runs: up to 12 m
  - above 12 m available on request





Manual gear operated chain trolley configuration: the trolley is operated by use of a chain that moves the wheels and is controlled by the operator. This configuration is used in applications accomplishing a low number of cycles, when load travel is short, or when micro inching is required.

configurations.

Low headroom execution: the hoist, to get the maximun hookrun is fitted on a frame with a return system for the chain, the frame is mounted on 2 trolleys (executions available electric or hand push).

"Climbing" execution: the "climbing" execution allows the reaching of the installation point with the hook and the related chain, without having to lift the entire weight of the hoist. It is particularly suited to the entertainment industry, that is when frequent installation and dismantling of the hoist at greater heights take place.

The DMK electric chain hoists and related electric trolleys are produced according to the design of modular components which, assembled together in relation to commercial needs, as well as the standard versions available in the warehouse, allow various standardized and special executions to be carried out rapidly and economically.

The basic components, motor and reduction gear, thanks to their extreme compactness are assembled together in coaxial line, to ensure maximum use of the hook run and minimum headroom of the hoist body.

The manufacturer uses the most advanced technology based on production processes of high industrialization and allows the realization, by economies of scale, of totally reliable and technically innovative machines.

A high level of quality is guaranteed and checked by the company quality control system according to standard UNI EN ISO 9001: 1994.

## **Protection and insulation of electrical** parts:

- Self braking lifting and travelling motors: Protection IP55 - Insulation class "F"
- Limit switch: Minimum protection IP65 -Maximum insulation voltage 500 V
- Cables: CEI 20/22 II Maximum insulation voltage 450-750 V
- Protections and insulations different from standard are available on request.

## **Electrical power supply:**

- The DMK electric chain hoists are designed to be powered with alternate current with:
- three-phase voltage of 400 V 50 Hz. according to IEC 38-1.
- single-phase voltage of 230 V +/- 5% 50 Hz. (for DMK hoists 1 - 2 - 3, at one speed and capacity up to 800 kg).
- Voltage and frequency different from standard are available on request.

### Nominal conditions of use in standard execution:

- Temperature of use: minimum 10° C; maximum +40° C.
- Maximum relative humidity: 80%
- Maximum altitude 1000 m above sea level.
- The machine must be placed indoors, in a well-ventilated place free of corrosive vapours (acid vapours, saline mist, etc).
- Special executions, for different environmental conditions or for outdoor use are available on request.

• The level of acoustic pressure emitted by the hoist at full load is always less than a level of 85dB (A). The incidence of environmental characteristics such as sound transmission the ground through metallic structures, reflections caused by combined machines and walls is not included in the level indicated.

#### 1. Reduction gear

Epicyclic crown wheel with heat-treated high-strength steel gearing supported by oil-bath lubricated ball bearings. Noise level at full load is less than 85 db. The aluminium casing is finned externally for more effective heat dissipation by radiation.

### 2. Self-braking electrical motor

The axial movement of the tapered brake ensures a fast braking action that remains reliable upon time accrual [RES. 4.1.2.1 c - Machinery Directive].

Brake lining is asbestos-free. The motor is available in two versions: a single polarity version for one-speed hoists, and a pole change version for two-speed hoists.

#### 3. Chain

The chain is gauged and made of high-strength steel rod having an ultimate tensile strength of 80 kg/mm<sup>2</sup>, and ultimate elongation higher than 10%.

The applicable safety coefficient is always better than 5 [RES. 4.1.2.4 - Machinery Directive].

The heat and galvanising treatments applied to the chain ensure high resistance to wear, aging and corrosion.

#### 4. Load sprocket

The load sprocket is heat treated, and has five pockets. The pockets are machined by use of precision machinery. The sprocket drives the chain, and ensures optimized chain motion.

### 5. Chain guide (inserter/extractor)

This component provides for insertion and extraction of the chain links into and from the pockets of the load sprocket, both in ascent and descent. [RES. 4.1.2.6 -Machinery Directive].

#### 6. Load hook

The hook, made of high strength forged steel, is fitted with a safety device [RES. 4.1.2.6 - Machinery Directive], and rotates on a thrust bearing.

## 7. Single fall bottom block (1 chain fall hoists)

The bottom block is the joining element between the chain and the hook. It is made of steel, and is equipped with a heat-treated large cross-section chain locking pin.

#### 8. Two falls hookblock (2 chain fall hoists)

Made of aluminium, completely closed, it is equipped with a high-resistance steel transmission reel, thermally treated, with pockets for the housing of the chain.

## 9. Chain stops

The stops are fitted on both the ascending and descending sections of the chain. They act as limit switches of hook travel [RES. 4.1.2.6 a - Machinery Directive], and can be set as desired. They are made of forged steel, and are fitted with a shock-absorbing insert.

#### Chain box

The chain box is available in several sizes as a function of hook travel. It is made of shock-resistant plastics and is fitted with suspensions which ensure freedom of movement.

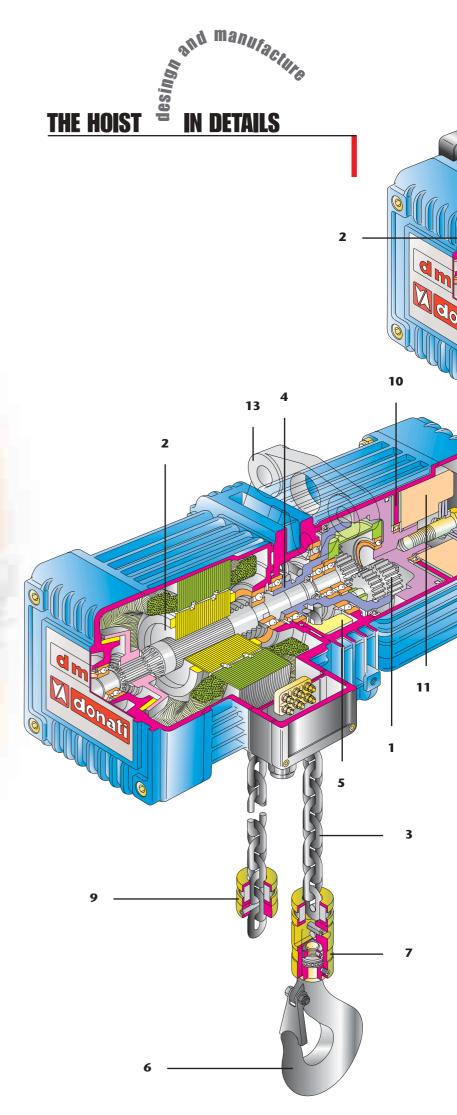
#### 10. Clutch device

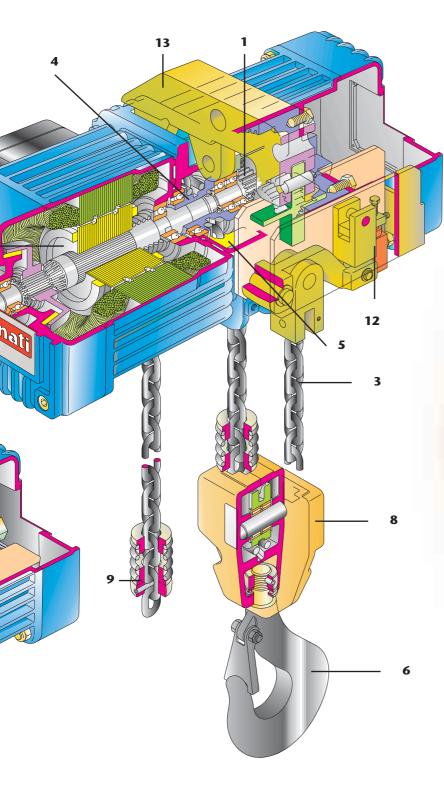
The clutch is an emergency device that replaces the traditional electrical limit switches as chain full up and down stops. It also operates as an overload protection [RES. 4.2.1.4 - Machinery Directive].

The clutch discs are asbestos-free, and are pre-loaded through a set of Belleville washers.

### 11. Balancer

The balancer is connected to the clutch joint, and provides for correct hoist balancing. It absorbs the heat generated during clutch operation.





## 1 chain fall up to 2000 kg

A technical innovative solution which provides:

- reduced headroom and a bigger hook-run as the single fall hookblock is of smaller dimensions than a two falls one, the chain collector is also smaller
- greater safety for the operator who can touch the hook and the chain without danger of being dragged along or crushed
- greater reliability, reduced maintenance and lower working costs because the chain cannot jam, there is not wear by the return and in the lower block there are no moving parts to replace
- greater flexibility of use

## 2 chain falls up to 4000 kg

A cost-effective solution in terms of the whole system which:

- offers a fixed anchorage point to which an overload device is fixed suited for heavy applications thereby avoiding the need to over dimension the structures of support
- keep the headroom of the hoist and the cost of the chain low.

#### 12. Overload device (2 chain fall hoists)

Electromechanical, with a microswitch for one intervention threshold [RES. 4.2.1.4 - Enclosure | Machinery Directive |.

The overload device does not permit the hoist to be loaded with an overload exceeding 20% of its maximum capacity, by blocking the control circuit of the lifting control device.

### Lifting limit switches

Included in the supply for the 2 chain fall hoists and available, on request, for 1 chain fall hoists, they limit the hook's ascent and descent run [RES. 4.1.2.6 a) - Enclosure 1 Machinery Directive]. They are made of two precision microswitches which function according to the principle of "slow positive opening" and work on the auxiliary circuit of the control device of the lifting motor.

### 13. Suspension

It is produced with an eyebolt suspension; are available on request, the executions with hook suspension or by eyebolt 90° version for longitudinal positioning of the hoist.

#### **Electrical controls**

When the hoist is supplied with electrical controls, the movements can be activated, alternatively, by:

- *low voltage controls at AC 48 V 50 Hz,* including: the transformer for the low voltage power supply of the control circuits, the general line contactor, the contactors for the control of the hoist and trolley motors, the protection fuses of the transformer, the terminal block for the connections of the auxiliary and power circuits.
- The components are fitted in a box with IP55 protection, made of shockproof thermoplastic material.
- The equipment is located on the motor side of the hoist.
- direct control, directly connected to the power supply, available exclusively for the control of the electric hoist only, raise/lower functions.
- It works by means of a power pushbutton panel which interrupts and directly connects the power line.

In both options, the controls are activated by the pushbutton panel, of ergonomic shape, made of self-extinguishing shockproof thermoplastic material, waterproof with IP65 protection.

The emergency stop function [RES. 1.2.4 - Enclosure 1 Machinery Directive], is produced with a mushroom-head button which using an intentional release action puts the control circuit in the forward position [RES. 1.2.3 - Enclosure 1 Machinery Directive].

The pushbutton panel is connected to the hoist by a multipolar electrical cable supported by tear proof metallic parts.

**DMT trolleys** The trolleys are used when loads are to be moved horizontally. They are identified with code DMT, and are available in the following versions:

- type SM, hand-pushed
- type CM, mechanically-operated chain
- type EM, electrically-operated

They run on the lower flange of the beam and are adjustable for flange width. They are made of pressed steel fitted with stirrups to prevent drop or derailing [RES. 4.1.2.2 - Machinery Directive], and equipped with shock absorbing buffers. The trolleys are fitted with pressed steel machined wheels rotating on permanently lubricated ball bearings. Limit switches These switches limit the horizontal travel of the electrically-operated trolley on the beam [RES. 4.1.2.6 a - Machinery Directive].

**Towing arm** The towing arm, which is the connecting element between the trolley and the power supply is available for all types of trolleys of the DMT series.

It is adjustable in all directions and provides for power supply cable towing as needed to ensure that the cable is not torn.



DMK electric chain hoists and trolleys are designed and produced following the "Essential Safety Requirements" of Enclosure I of the Community Directive 98/37/EC ex 89/392/EEC and successive amendments 91/368/EEC, 93/44/EEC and 93/68/EEC, denominated Machinery Directive, transposed into Italian legislation with DPR N° 459 of 24.07.96.

Regarding what was stated in Enclosure II of the Directive 98/37/EC, the hoist can be put on the market in the following ways:

- a) Complete, or capable of functioning independently, having the CE Marque and the EC Declaration of Conformity Enclosure II A.
- b) **Incomplete** as destined to be incorporated in another machine and/or to be completed by the Customer. In this case, in accordance with **Article 4 paragraph 2** of the **Directive 98/37/EC**, the hoist does not carry **the CE Marque** and is supplied with the **Declaration of the Manufacturer Enclosure II B.**

Furthermore DMK hoists and related trolleys conform to the following Directives:

- The Low Voltage Directive (in Italian Direttiva Bassa Tensione DBT) 73/23/EEC, transposed into Italian legislation with Law No 791/77 modified with D.Lgs No 626/96 and with D.Lgs. No 277/97.
- The Electromagnetic Compatibility Directive (EMC) 89/336/EEC transposed into Italian legislation with D.Lgs. No 476/92 modified with D.Lgs. N° 615/96.

DMK electric chain hoists and trolleys are available, on request, with homologation CSA with ANSI/UL extension.

#### Reference frame

The design and manufacture of DMK electric chain hoists conform to the following rules and technical regulations:

- EN 292 parts: 1a 2a "Safety of the machinery".
- EN 60204 1: "Safety of the electrical equipment of the machines General rules".
- EN 60204 32: "Safety of the electrical equipment

of lifting machines".

- EN 60439 1: "Low voltage controls equipment.
- EN 60529: "IP enclosure".
- ISO 4301: "Classification of lifting equipment".
- UNI 7670: "Calculation of the mechanisms of the lifting equipments".
- DIN 15401: "Choice of the lifting hooks".
- FEM 9.511/86 "Mechanisms classification"
- FEM 9.671/88 "Quality of chains, criteria of choice and technical requirements"
- FEM 9.761/93: "Overload devices".
- FEM 9.683/95: "Choice of the lifting and traverse motors".
- FEM 9.755/93: "Periods of safe work".
- FEM 9.941/95: "Control symbols".

## Criteria of use and operating limits

• It is necessary to check the parameters which characterize operating limits of the DMK electric chain hoists to be able to have a complete correspondance between the DMK electric chain hoists and the service they were designed for. The operating limits are: actual lifting capacity, state of stress and average duration of daily use.

## 1) Actual lifting capacity

• This is determined by the heaviest load to be lifted.

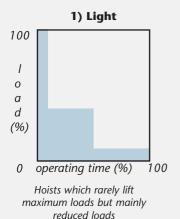


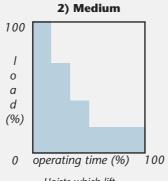
The nominal lifting capacity of the hoist must be  $\geq$  the actual lifting capacity

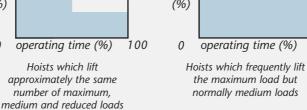
Lifting capacity = kg

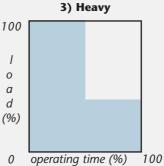
## 2) State of stress

• The state of stress is evaluated considering the actual entity of the loads to be lifted and it is ascribable to one of the four spectrums of load shown below which determine the type of service.

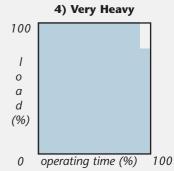








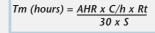




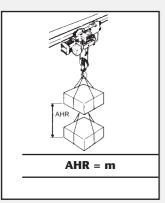
to the maximum load

## 3) Average duration of daily use - Tm = Hours

• For **lifting** operations the average duration of use is decided in the following way:

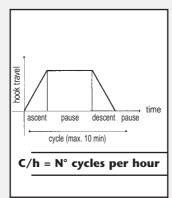


## Actual hook run



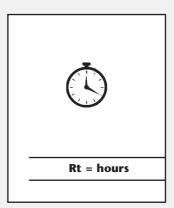
It is the average of the actual runs of the load

## Operative cycles



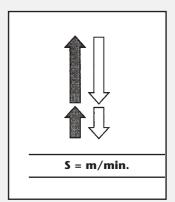
It is the number of complete ascents and descents carried out in an hour

## Running time



Hoist running time in a whole day

## Lifting speed



It is the distance covered by the load in a minute

Check that the **State of stress** and the **average duration of daily use** verified are not in contrast with the data in the following table; and, according to the capacity, choose the hoist.

Operating lin	mits of DMK hoist	ts in relation with	the service grou	ps of the mecahn	isms, according t	o FEM 9.511/86 (	(ISO 4301/88)
FEM (ISO) Group	Average 1) Light	duration of daily  2) Medium	use - Tm=Hours; v 3) Heavy	vith load 4) Very heavy	Intermittance rapport %	N of starts per hour	N of cycles per hour
1 Bm (M 3)	≤ 2	≤ 1	≤ 0.5	≤ 0.25	RI = 25%	S/h = 150	C/h = 25
1 Am (M 4)	≤ 4	≤ 2	≤ 1	≤ 0.5	RI = 30%	S/h = 180	C/h = 30
<b>2 m</b> (M 5)	≤ 8	≤ 4	≤ 2	≤ 1	RI = 40%	S/h = 240	C/h = 40

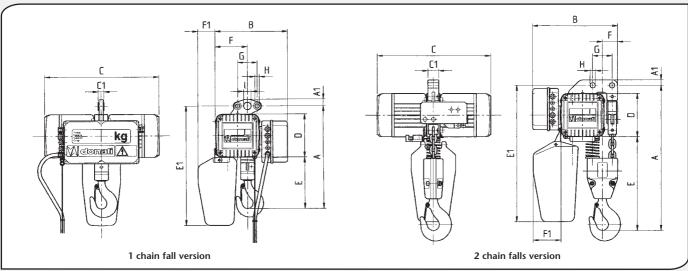
## Characteristics and technical data for DMK chain hoists and DMT trolleys

					Charact	eristics a	and tech	nnical d	ata for I	DMK ch	ain hois	ts and I	OMT tro	lleys					
Capacity	FEM Group	Туре	Chain falls		speed nin.)	po	motor wer W)		rolley for electric t C=man	rolley S		push trol			powe	motor r (KW) m/min.	)	Chain type	weight of 1 meter
(kg)		DMK		1 Speed	2 Speed	1 Speed	2 Speed	S	С	11	14	22	7 22	11	14	22	7 22		of chain (kg/m)
	2m	154C	1	8	/	0.2	/	SM2	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	4x12	0.38
125	2m	132D	1	8	2.5	0.2	0.06	SM2	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	4x12	0.38
·	2m	232C	1	16	/	0.4	/	SM2	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	5x15	0.58
	2m	134C	1	4	/	0.2	/	SM2	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	4x12	0.38
	2m	112D	1	4	1.2	0.2	0.06	SM2	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	4x12	0.38
250	2m	234C	1	8	/	0.4	/	SM2	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	5x15	0.58
	2m	234D	1	8	2.5	0.4	0.12	SM2	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	5x15	0.58
	2m	332C	1	16	/	0.8	/	SM3	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	7x21	1.16
	2m	214C	1	4	/	0.4	/	SM2	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	5x15	0.58
	2m	214D	1	4	1.2	0.4	0.12	SM2	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	5x15	0.58
500	2m	334C	1	8	/	0.8	/	SM3	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	7x21	1.16
	2m	334D	1	8	2.5	0.8	0.24	SM3	СМЗ	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	7x21	1.16
	2m	432C	1	16	/	1.6	/	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
	2m	314C	1	4	/	0.8	/	SM3	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	7x21	1.16
1000	2m	314D	1	4	1.2	0.8	0.24	SM3	СМ3	EM3	EM3	EM3	EM3	0.12	0.18	0.25	0.08 0.25	7x21	1.16
1000	2m	434C	1	8	/	1.6	/	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
	2m	434D	1	8	2.5	1.6	0.5	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
1600	2m	424L	1	6.3	/	2	/	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
1000	1Am	424D	1	6.3	2.1	2	0.65	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
2000	2m	414C	1	4	/	1.6	/	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
2000	2m	414D	1	4	1.2	1.6	0.5	SM4	CM4	EM4	EM4	EM4	EM4	0.12	0.18	0.25	0.08 0.25	10x28	2.42
2500	2m	434L.I	2	4	/	2	/	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25	10x28	2.42
2500	2m	424D.I	2	3.2	1	1.6	0.5	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25	10x28	2.42
	1Am	434L.J	2	4	/	2.5	/	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25		10x28	2.42
3200	1Am	424D.J	2	3.2	1	2	0.65	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25	10x28	2.42
	2m	424L.J	2	3.2	/	2	/	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25	10x28	2.42
	2m	454D.J	2	2.5	0.8	1.6	0.5	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25	10x28	2.42
4000	1Am	424L.K	2	3.2	/	2.5	/	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25		2.42
	1Am	454D.K	2	2.5	0.8	2	0.65	SM5	CM5	EM5	EM5	EM5	EM5	0.12	0.18	0.25	0.08 0.25	10x28	2.42

## Single-phase DMK chain hoists

Capacity	FEM Group	Туре	Chain falls		speed nin.)	po	motor wer W)		rolley for electric t C=man	rolley S=		push trol			-	motor r (KW) m/min.)	)	Chain type	weight of 1 meter
(kg)		DMK		1 Speed	2 Speed	1 Speed	2 Speed	s	С	11	14	22	7 22	11	14	22	7 22		of chain (kg/m)
100	1Bm	132M	1	8	/	0.2	/	SM2	СМЗ	EM3	/	/	/	0.1	/	/	/	4x12	0.38
200	1Bm	112M	1	4	/	0.2	/	SM2	СМ3	EM3	/	/	/	0.1	/	/	/	4x12	0.38
200	1Bm	234M	1	8	/	0.4	/	SM2	СМЗ	EM3	/	/	/	0.1	/	/	/	5x15	0.58
400	1Bm	214M	1	4	/	0.4	/	SM2	СМЗ	EM3	/	/	/	0.1	/	/	/	5x15	0.58
400	1Bm	334M	1	8	/	0.8	/	SM3	СМ3	EM3	/	/	/	0.1	/	/	/	7x21	1.16
800	1Bm	314M	1	4	/	0.8	/	SM3	СМ3	EM3	/	/	/	0.1	/	/	/	7x21	1.16

## DMK electric chain hoists - overall dimensions - weights



	Chain	Туре	*Hoist					Overall d	imensions	(mm)				
Size	falls	DMK	weight (kg)	**A	A1	В	С	C1	D	**E	Į F	G	I Н	1
	1	154C	23	285	23	253	355	19	120	138	80	70	14	27
1	1	132D/M	23	285	23	253	355	19	120	138	80	70	14	27
'	1	134C	23	285	23	253	355	19	120	138	80	70	14	27
	1	112D/M	23	285	23	253	355	19	120	138	80	70	14	27
	1	232C	33	320	23	268	403	19	135	160	92	70	14	27
	1	234C/M	33	320	23	268	403	19	135	160	92	70	14	27
2	1	234D	33	320	23	268	403	19	135	160	92	70	14	27
	1	214C/M	33	320	23	268	403	19	135	160	92	70	14	27
	1	214D	33	320	23	268	403	19	135	160	92	70	14	27
	1	332C	50	386	28	293	468	25	160	196	114	70	14	30
	1	334C/M	50	386	28	293	468	25	160	196	114	70	14	30
3	1	334D	50	386	28	293	468	25	160	196	114	70	14	30
	1	314C/M	50	386	28	293	468	25	160	196	114	70	14	30
	1	314D	50	386	28	293	468	25	160	196	114	70	14	30
	1	432C	80	483	32	332	526	27	200	245	146	90	20	35
	1	434C	80	483	32	332	526	27	200	245	146	90	20	35
	1	434D	80	483	32	332	526	27	200	245	146	90	20	35
	1	424L	80	483	32	332	526	27	200	245	146	90	20	35
	1	414C	80	483	32	332	526	27	200	245	146	90	20	35
	1	414D	80	483	32	332	526	27	200	245	146	90	20	35
4	2	434L.I	105	670	25	395	526	50	200	432	71	90	25	/
	2	424D.I	105	670	25	395	526	50	200	432	71	90	25	/
	2	434L.J	105	670	25	395	526	50	200	432	71	90	25	/
	2	424D.J	105	670	25	395	526	50	200	432	71	90	25	/
	2	424L.J	105	670	25	395	526	50	200	432	71	90	25	/
	2	454D.J	105	670	25	395	526	50	200	432	71	90	25	/
	2	424L.K	105	670	25	395	526	50	200	432	71	90	25	/
	2	454D.K	105	670	25	395	526	50	200	432	71	90	25	/

DMK 1 + 45 mm DMK 2 + 40 mm DMK 3 + 45 mm DMK 4 (1 fall) + 60 mm

## Chain box type (C-D-E-F-G-H-I)

	**								
Size	Chain falls		С	D	E	F	G	Н	I
	1	Max hook run (m)	5	8	12				
1	1	E1	347	372	397				
	1	F1	47	63	77				
	1	Max hook run (m)	/	4	7	12	18		
2	1	E1	/	385	410	440	480		
	1	F1	/	56	70	92	112		
	1	Max hook run (m)	/	/	3	5	10	12	24
3	1	E1	/	/	440	470	510	560	650
	1	F1	/	/	55	77	97	127	177
	1	Max hook run (m)	/	/	/	/	4	8	16
	1	E1	/	/	/	/	560	610	700
4	1	F1	/	/	/	/	80	110	160
4	2	Max hook run (m)	/	/	/	/	/	4	6
	2	E1	/	/	/	/	/	628	718
	2	F1	/	/	/	/	/	130	180

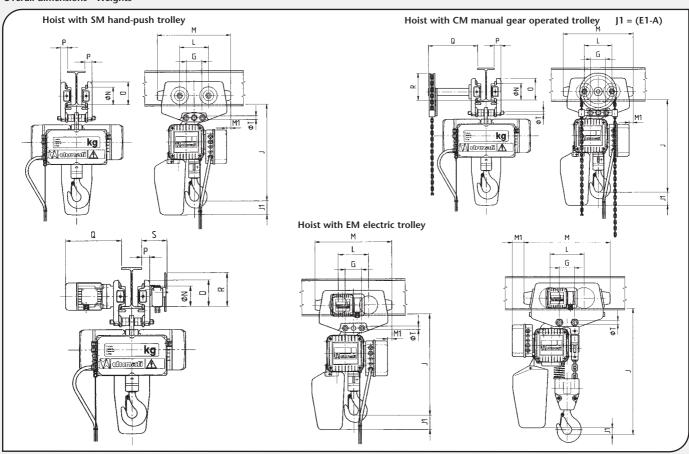
NOTE With application of raise/lower limit switches on 1 chain fall hoists, the maximum capacity of the chain box decreases by 1 m of hook run and the E1 dimension increases by 25 mm.

<sup>\*</sup> Weight of hoist with 3m hook run and 2m pushbutton panel cable.

\*\* With application of raise/lower electric limit switches A and E dimensions increase by:

## DMK electric chain hoists with DMT travel trolleys

Overall dimensions - Weights



DMK	Chain	DMT	*Hoist trolley					Overall	dimensio	ns (mm)				
size	falls	trolley type	weight (kg)	***J	L	М	M1	ØN	0	P	**Q	R	S	ØT
	1	SM2	29	340	100	236	54	52	72	20	/	/	/	M16
1	1	EM3	58	355	135	355	-6	80	108	30	247(268)	165	88	M14
	1	CM3	41	355	135	355	-6	80	108	30	220	108	/	M14
	1	SM2	39	375	100	236	58	52	72	20	/	/	/	M16
2	1	EM3	68	390	135	355	-2	80	108	30	247(268)	165	88	M14
	1	CM3	51	390	135	355	-2	80	108	30	220	108	/	M14
	1	SM3	62	456	135	355	2	80	108	30	/	/	/	M14
3	1	EM3	85	456	135	355	2	80	108	30	247(268)	165	88	M14
	1	CM3	68	456	135	355	2	80	108	30	220	108	/	M14
	1	SM4	105	560	165	420	-24	100	130	40	/	/	/	M20
	1	EM4	130	560	165	420	-24	100	130	40	257(278)	165	99	M20
4	1	CM4	115	560	165	420	-24	100	130	40	300	160	/	M20
"	2	SM5	160	755	201	510	70	125	155	55	/	/	/	M24
	2	EM5	190	755	201	510	70	125	155	55	273(293)	208	110	M24
	2	CM5	170	755	201	510	70	125	155	55	340	198	/	M24

\*\*\*\* SM3/EM3/CM3: for width > of 220 mm up to 400 mm dimension J increases by 70 mm

SM4/EM4/CM4: for width > of 220 mm up to 400 mm dimension J increases by 60 mm

SM5/EM5/CM5: for width > of 240 mm up to 400 mm dimension J increases by 75 mm

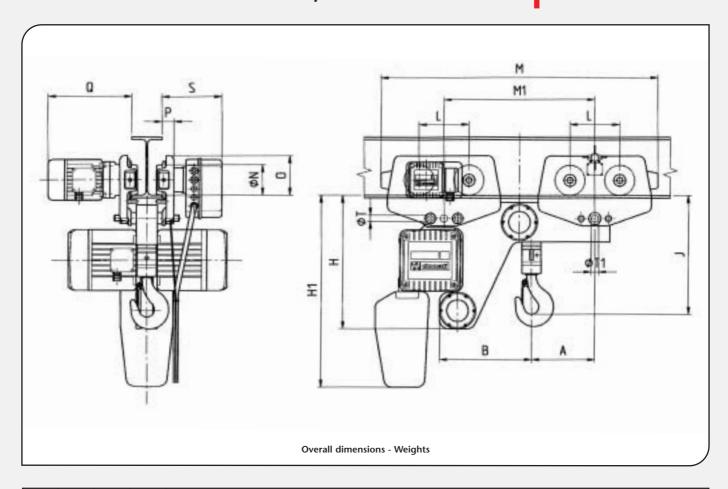
Note When the hoist is equipped with raise/lower limit switches, dimension J increases as much as dimensions A and E, page 11 and note regarding the chain box.

## Maximum reactions of DMT trolleys wheel on beam flange

DMK size	Max capacity (kg)	DMT trolley type	Ør	i	b	*max R (kg)	Overall dimensions (mm)
1	250	SM2	52	5	15	80	
•	250	EM3/CM3	80	7	16	87	
2	500	SM2	52	5	15	154	
	300	EM3/CM3	80	7	16	161	9
3	1000	SM3 EM3/CM3	80	7	16	309	₩ R
4	2000	SM4 EM4/CM4	100	9	19	608	b -
	4000	SM5 EM5/CM5	125	14	29	1193	*Max R calculated with a dynamic coefficient of 1.15 and no M increasing coefficient.

<sup>\*</sup> Weight referred to 3m- hook-run hoist.
\*\* Dimensions for 2-speed trolley in brackets.

## DMK electric chain hoists with DMT trolley low headroom execution



DMK	Capacity	DMT	*Hoist trolley						Over	all dime	nsions (	(mm)						***
size	max (kg)	trolley type	weight (kg)	Α	В	Н	J	L	М	M1	ØN	0	Р	**Q	S	ØT	ØT1	H1
1	250	SM3+SM3	60	170	228	295	235	135	735	380	80	108	30	/	/	M14	M16	417
•	230	SM3+EM3	75	170	228	295	235	135	735	380	80	108	30	247(268)	160	M14	M16	417
2	500	SM3+SM3	67	176	240	315	260	135	755	400	80	108	30	/	/	M14	M16	455
	300	SM3+EM3	80	176	240	315	260	135	755	400	80	108	30	247(268)	160	M14	M16	455
3	1000	SM3+SM3	100	190	275	365	316	135	805	450	80	108	30	/	/	M14	M16	510
	1000	SM3+EM3	115	190	275	365	316	135	805	450	80	108	30	247(268)	160	M14	M16	510
	2000	SM4+SM4	155	205	310	440	390	165	920	500	100	130	40	/	/	M20	M24	637
4	2000	SM4+EM4	170	205	310	440	390	165	920	500	100	130	40	257(278)	170	M20	M24	637
'	4000	a richiesta	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
	1000	a richiesta	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/

## Maximum reactions of DMT trolley wheels on beam flange for DMK in low headroom execution

DMK size	Max capacity (kg)	DMT trolley type	Ør	i	b	*max R (kg)	Overall dimensions (mm)
1	250	SM3+SM3 SM3+EM3	80	7	16	44 45	<del>, []</del>
2	500	SM3+SM3 SM3+EM3	80	7	16	80 82	5
3	1000	SM3+SM3 SM3+EM3	80	7	16	156 158	R
4	2000	SM4+SM4 SM4+EM4	100	9	19	307 309	
~	4000	SM5-SM5(a richiesta) SM5-SM5(a richiesta)	125	14	29	/	*Max R calculated with a dynamic coefficient of 1.15 and no M increasing coefficient.

<sup>\*</sup> Weight refers to 3m- hook-run hoist.

\*\* Dimensions for 2-speed trolley in brackets.

SM3+SM3 = Hand-push travel

SM3+EM3 = Electric travel

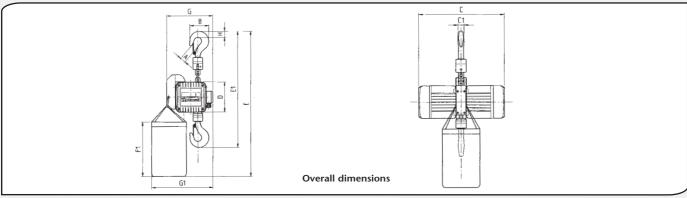
\*\*\* Dimensions with 3m hook-run.

## Characteristics and technical data for DMK chain hoist, climbing execution

Characteristics and technical data for DMK chain hoist, climbing execution

Capacity (kg)	FEM Group	Туре	Chain falls	Lifting spec	ed (m/min) 2 Speed	Lifting mot	tor capacity 2 Speed	*Hoist weight (kg)	Chain type	Chain weight per meter (kg/m)
125	2m	154C	1	8	/	0.2	/	11	4X12	0.38
250	2m	134C	1	4	/	0.2	/	11	4X12	0.38
250	2m 23 <sup>2</sup>		1	8	/	0.4	/	19	5X15	0.58
500	2m	214C	1	4	/	0.4	/	19	5X15	0.58
300	2m	334C	1	8	/	0.8	/	32	7X21	1.16
1000	2m	314C	1	4	/	0.8	/	32	7X21	1.16
1000	2m	434C	1	8	/	1.6	/	49	10X28	2.42
2000	2m	414C	1	4	/	1.6	/	49	10X28	2.42

<sup>\*</sup> Weight of hoist only, without chain, chain box and controls.



DMK	Max capacity	DMK hoist type						Overall d	imensions	(mm)				
Size	(kg)	DMK	Α	В	С	D	E	E1	F	F1	G	G1	Н	S
1	125	154C	24	67	355	120	710	400	230	360	210	310	19	19
	250	134C	24	67	355	120	710	400	230	360	210	310	19	19
2	250	234C	28	83	403	135	740	465	230	360	225	325	24	22
	500	214C	28	83	403	135	740	465	230	360	225	325	24	22
3	500	334C	34	103	468	160	800	577	230	360	250	350	31	29
	1000	314C	34	103	468	160	800	577	230	360	250	350	31	29
4	1000	434C	40	127	526	200	880	716	230	360	307	410	40	38
	2000	414C	40	127	526	200	880	716	230	360	307	410	40	38

## Types of tension rods according to min. and max dimensions of beams

Trolley type	Beam type	Group 1	Group 2	Group 3	Group 4	* Minimum radius of internal curvature (mm)
	INP	100÷160	180÷280	300÷380	400	
SM2	IPE	100÷140	160÷240	270÷300	330÷500	1000
	HEA	-	120	140	160÷200	
	INP	140÷160	180÷280	300÷450	500÷600	
SM3	IPE	140	160÷240	270÷400	450÷600	1300
	HEA	-	-	140÷180	200÷220	
	INP	160÷280	300÷400	450÷600	-	
SM4	IPE	160÷240	270÷330	360÷600	•	1500
	HEA	-	160	180÷220	•	
	INP	180÷300	320÷500	550÷600		
SM5	IPE	180÷240	270÷400	450÷600	-	1900
	HEA	-	180	200÷240	-	
	INP	140÷160	180÷280	300÷450	500÷600	
CM3	IPE	140	160÷240	270÷400	450÷600	1300
	HEA	-	-	140÷180	200÷220	
	INP	180÷280	300÷400	450÷600	-	
CM4	IPE	180÷240	270÷330	360÷600	-	1500
	HEA	-	-	200÷220	-	
	INP	220÷300	320÷500	550÷600	-	
CM5	IPE	220÷240	270÷400	450÷600	-	1900
	HEA	-		240	-	
	INP	140÷160	180÷280	300÷450	500÷600	
EM3	IPE	140	160÷240	270÷400	450÷600	1300
	HEA	-	-	140÷180	200÷220	1
	INP	160÷280	300÷400	450÷600	-	
EM4	IPE	160÷240	270÷330	360÷600	-	1500
	HEA	-	160	180÷220	-	
	INP	180÷300	320÷500	550÷600	-	
EM5	IPE	180÷240	270÷400	450÷600	-	1900
	HEA	-	180	200÷240	-	

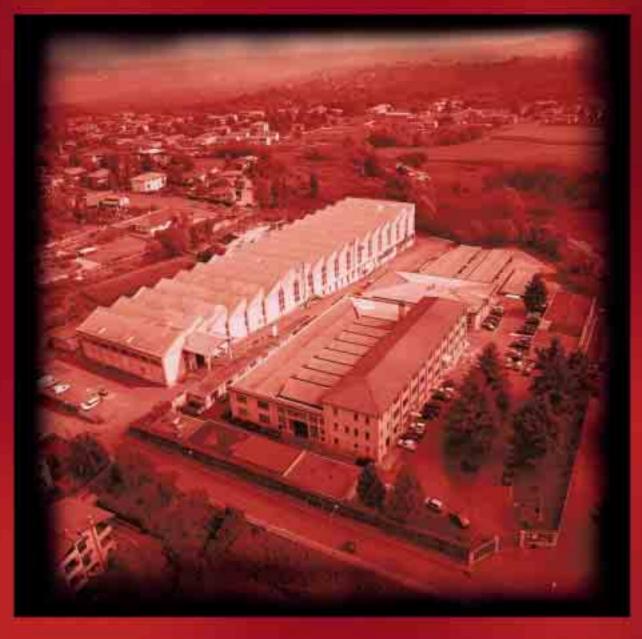
NOTE For EM electric trolleys with electric travel limit switches, check the R dimension, page 12 \* Available on request: electric trolleys suitable to run on a bend by guide roller kit.

## Electric characteristics of motors, fuses and power cables

Hoist	Motor type	Poles	Power KW	Power factor cosφ	la 50Hz - (In) 50Hz 380V 400V 415V		Fuses aM 380V 400V 415V	380V (ΔU 19V)		Power cable section 400V (ΔU 20V)		415V (ΔU 21V)	
type					A A	413V A	A A A	Ø mm²	L m	Ø mm²	L m	Ø mm²	L m
134C-154C-144C 164C	71C4AS1/1	4	0.2	0.43	3.8(1.4	)	6	1.5	≤100	1.5	≤100	1.5	≤100
144L-164L	72C4AS1/1	4	0.3	0.43	6.5(2.3	)	6	1.5	≤100	1.5	≤100	1.5	≤100
152C-152L-142L 162L	72C2AS1/1	2	0.3	0.43	6.6(2.2	)	6	1.5	≤100	1.5	≤100	1.5	≤100
112D-132D-122D 142D-152D	72K1AS1/1	2/6	0.2/0.06	0.6/0.5	3.3/1.8 (0.8/0.8	3 3)	6	1.5	≤100	1.5	≤100	1.5	≤100
232C-222C-242C	80C2AS2/1	2	0.4	0.45	6.5(2.5	/	6	1.5	≤100	1.5	≤100	1.5	≤100
214C-234C-224C	80C4AS2/1	4	0.4	0.48	6.4(2.1	)	6	1.5	≤100	1.5	≤100	1.5	≤100
222D-232D-242D	81K1AS2/1	2/6	0.4/0.12	0.55/0.45	7.3/2.7(1.8)	1.2)	6	1.5	≤100	1.5	≤100	1.5	≤100
222L-232L-242L	81K2AS2/1	2	0.6	0.5	11(3.2	)	6	1.5	≤100	1.5	≤100	1.5	≤100
224L-234L	81K4AS2/1	4	0.6	0.5	8.4(2.6	)	6	1.5	≤100	1.5	≤100	1.5	≤100
214D-234D-224D	81K5AS2/1	4/12	0.4/0.12	0.6/0.6	5.2/3(1.6	/2)	6	1.5	≤100	1.5	≤100	1.5	≤100
212F-222F-232F 242F	81K7AS2/1	2/12	0.4/0.06	0.5/0.6	7/3(2/1.	6)	6	1.5	≤100	1.5	≤100	1.5	≤100
322C-332C-342C	90C2AS3/1	2	0.8	0.6	14.5(4.8	3)	6	2.5	≤100	2.5	≤100	2.5	≤100
314C-324C-334C	90C4AS3/1	4	0.8	0.46	14(5.2	)	6	2.5	≤100	2.5	≤100	2.5	≤100
322D-332D-342D	91K1AS3/2	2/6	0.8/0.24	0.8/0.5	8.5/4.3(2.6)	3.1)	6	1.5	≤100	1.5	≤100	1.5	≤100
322L-332L-342L	91K2AS3/2	2	1.2	0.7	15(3.2	)	10	2.5	≤100	2.5	≤100	2.5	≤100
324L-334L	91K4AS3/2	4	1.2	0.53	21(5.2	)	10	2.5	≤80	2.5	≤80	2.5	≤80
314D-324D-334D	91K5AS3/2	4/12	0.8/0.24	0.6/0.55	14.6/4(3.1/	2.6)	6	2.5	≤100	2.5	≤100	2.5	≤100
312F-322F-332F 342F	91K7AS3/2	2/12	0.8/0.12	0.7/0.5	15/3(2.2/1	.7)	6	2.5	≤100	2.5	≤100	2.5	≤100
432C-422C-442C	100C2AS4/1	2	1.6	0.7	32(6.2	)	16	2.5	≤50	2.5	≤50	2.5	≤50
414C-424C-434C	100C4AS4/1	4	1.6	0.6	28(6.5	)	16	2.5	≤60	2.5	≤60	2.5	≤60
422D-432D-442D	101K1AS4/1	2/6	1.6/0.53	0.8/0.5	28/6(5.5	/4)	16	2.5	≤50	2.5	≤50	2.5	≤50
422L-432L-442L	101K2AS4/1	2	2.5	0.75	46(9.7	)	20	2.5	≤30	2.5	≤30	2.5	≤30
424L-434L	101K4AS4/1	4	2.5	0.7	38(6.2	)	20	2.5	≤40	2.5	≤40	2.5	≤40
414D-424D-434D	101K5AS4/1	4/12	1.6/0.5	0.62/0.4	28/12(5.5	5/6)	16	2.5	≤60	2.5	≤60	2.5	≤60
412F-422F-432F 442F	101K7AS4/1	2/12	1.6/0.25	0.8/0.5	30/12(4/4	4.1)	16	2.5	≤50	2.5	≤50	2.5	≤50
DMK4 2 falls	101K5AS4/2	4/12	2/0.65	0.72/0.5	28/8(6.5	/5)							
					la - (In	)				2201//	NII 11 EVA		
Single-phase					230V -	50Hz	230V		Ø mm²	230V (A	MU 11.5V)	L m	
132M-112M	72K2AM1/1	2	0.2	0.9	9.6	(3.2)	6		1.5			≤ 50	
234M-214M	81K4AM2/1	4	0.4	0.9	11.3	(5.2)	10		1.5			≤ 40	
334M-314M	91K4AM3/2	4	0.8	0.9	32	(12)	20		2.5			≤ 30	

Trolley type	Motor type	Poles	Power kw	Power factor cosφ	la 50Hz - (In) 50Hz 400V A	
EM3-EM4-EM5	71C4TV1/1	4	0.25	0.43	3.8(1.4)	
EM3-EM4-EM5	71C8TS1/1	8	0.12	0.53	2.5(1.3)	
EM3-EM4-EM5	72K6TS1/1	6	0.18	0.5	3(1.7)	
EM3-EM4-EM5	81C5AD2/1	4/12	0.25/0.08	0.54/0.7	4.5/1.8(1.4/1.2)	
Single-phase					la - (In) 230V 50Hz A	
EM3	71C8TM1/1	8	0.1	0.8	8.6 (3.2)	

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## DONATI SOLLEVAMENTI S.R.L.

Via Roma, 55 - 21020 Daverio (Varese) - Italy - tel. +39 0332 942.611 - fax +39 0332 948.597 E-mail: info@donati-europe.com - www.donati-europe.com

#### **DONATI** Ltd.

Unit 40 - Farriers Way Ind. Est. - NETHERTON - LIVERPOOL L30 4XL tel. +44 (0)151 530 1139 - fax +44 (0)151 525 6613 - E-mail: sales@donati.co.uk











